

**AMENDMENTS TO THE SPECIFICATION**

Please replace the Description of Figures beginning at page 9, line 18, and insert the following rewritten Description of Figures:

FIG. 1 a longitudinal section through a head region of a machine reaming tool according to the invention;

FIG. 2 a longitudinal section through a head region of a shaft of a machine reaming tool according to the invention;

FIG. 3 a shaft according to the invention;

FIGS. 4, 5 and 6A and 4B, 5A and 5B, 6A and 6B in each case, corresponding views of interchangeable heads according to various embodiments of the invention;

FIGS. 7 and 8 sections through an interchangeable head in a further embodiment of the invention;

~~FIG. 9~~FIGS. 9A and 9B corresponding sections through a shaft according to the interchangeable head from FIGS. 7 and 8;

FIG. 10 connection elements of the interchangeable head and shaft, in a further embodiment of the invention;

~~FIG. 11~~FIGS. 11A and 11B an interchangeable head designed as a reversible insert, in a partly sectioned lateral view and a detailed view;

~~FIG. 12~~FIGS. 12A and 12B a lateral view in a cross section and a plan view of a reversible insert according to ~~FIG. 11~~FIGS. 11A and 11B;

~~FIG. 13~~FIGS. 13A, 13B 13C front, sectional and side views of a pre-machining tool for placing on the interchangeable head;

FIG. 14 a shaft with an interchangeable head and pre-machining tool;

~~FIG. 15~~FIGS. 15A, 15B, 15C, 15D an interchangeable head designed as a combined reaming head and miller, in a partly sectioned lateral view and a plan view and detailed sectional views; and

~~FIGS. 16 and 17~~16A and 16B and 17A and 17B in each case, corresponding views of interchangeable heads according to further embodiments of the invention.